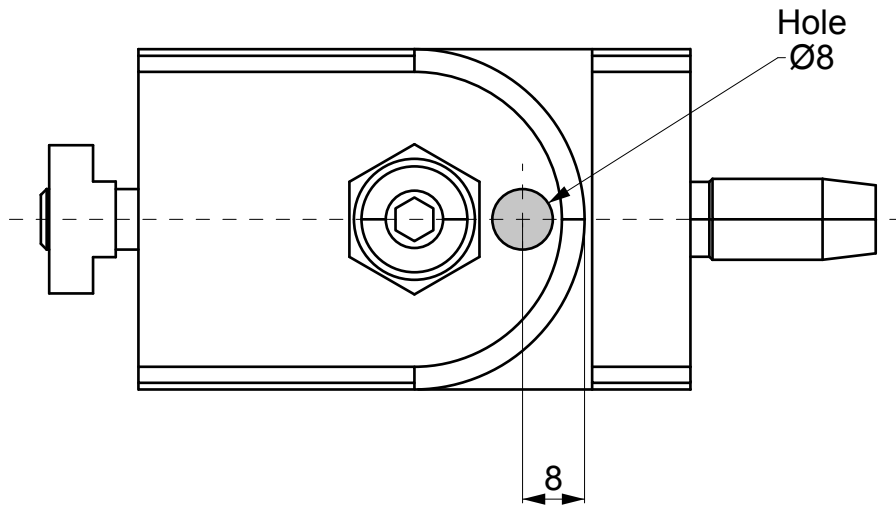


GUIDE: drilling the joint



Pay attention to lock the joint in a vice before drilling it.